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EB000000YP250SERVICE MANUAL1996 by Yamaha Motor Co., Ltd.1st Edition, January 1996All rights reserved. Any reprinting or unauthorized use without the written permission of Yamaha Motor Co., Ltd. is expressly prohibited. NOTE: CAUTION: EB001000NOTICE This manual was produced by the Yamaha Motor Company primarily for use by Yamaha dealers and their qualified mechanics. It is not possible to include all the knowledge of a mechanic in one manual, so it is assumed that anyone who uses this book to perform maintenance and repairs on a Yamaha scooter has a basic understanding of the mechanical ideas and the procedures of scooter repair. Repairs attempted by anyone without this knowledge are likely to render the scooter unsafe and unfit for use. Yamaha Motor Company, Ltd. is continually striving to improve all its models. Modifications and significant changes in specifications or procedures will be forwarded to all authorized Yamaha dealers and will appear in future editions of this manual where applicable. Designs and specifications are subject to change without notice. IMPORTANT INFORMATION Particularly important information is distinguished in this manual by the following notations. The Safety Alert Symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED! Failure to follow WARNING instructions could result in severe injury or death to the scooter operator, a bystander or a person inspecting or repairing the scooter. A CAUTION indicates special precautions that must be taken to avoid damage to the scooter. NOTE: A NOTE provides key information to make procedures easier or clearer. 12 4 356768YP002000HOW TO USE THIS MANUALMANUAL ORGANIZATION This manual consists of chapters for the main categories of subjects. (See Illustrated symbols) 1st title 1 : This is the title of the chapter with its symbol on the upper right corner of each page. 2nd title 2 : This title indicates the section of the chapter and only appears on the first page of each section. It is located in the upper left corner of the page. 3rd title 3 : This title indicates a sub-section that is followed by step-by-step procedures accompanied by corresponding illustrations. EXPLODED DIAGRAM To help identify parts and clarify procedure steps, there are exploded diagrams at the start of each removal and disassembly section. 1. An easy-to-see exploded diagram 4 is provided for disassembly and assembly jobs. 2. Numbers 5 are given in the order of jobs in the exploded diagram. A number that is enclosed by a circle indicates a disassembly step. 3. An explanation of jobs and notes is presented in an easy-to-read way by the use of symbol marks 6 . The meanings of the symbol marks are given on the next page. 4. A job instruction chart 7 accompanies the exploded diagram, providing the order of jobs, names of parts, notes in jobs, etc. 5. For jobs requiring more information, the step-by-step format supplements 8 are given in addition to the exploded diagram and the job instruction chart. 13579111315182481012141662124 251719 2022 23EB003000ILLUSTRATED SYMBOLS Illustrated symbols 1 to 9 are designed as thumb tabs to indicate the chapters numbered content. 1. General information 2. Specifications 3. Periodic inspection and adjustment 4. Engine 5. Cooling system 6. Carburetion 7. Chassis 8. Electrical 9. Troubleshooting Illustrated symbols 10 to 17 are used to identify the specifications appearing in the text. 10 Possible to maintain with engine mounted 11 Filling fluid 12 Lubricant 13 Special tool 14 Tightening 15 Wear limit, clearance 16 Engine speed 17 . V. All illustrated symbols 18 to 23 in the exploded diagrams indicate the types of lubricants and lubrication points. 18 Apply engine oil 19 Apply gear oil 20 Apply molybdenum disulfide oil 21 Apply wheel bearing grease 22 Apply lightweight lithium-soap base grease 23 Apply molybdenum disulfide grease Illustrated symbols 24 to 25 in the exploded diagrams indicate the where to apply locking agent 24 and when to install new parts 25. 24 Apply locking agent (LOCTITE) 25 Use new one GENERAL INFORMATION SPECIFICATIONS PERIODIC INSPECTION AND ADJUSTMENT ENGINE OVERHAUL COOLING SYSTEM CARBURETION CHASSIS ELECTRICAL TROUBLESHOOTING GEN INFO 1 SPEC 2 INSPADJ 3 ENG 4 COOL 5 CARB 6 CHAS 7 ELEC 8 TRBL SHGT 9 INDE X CHAPTER 1 GENERAL INFORMATION SCOOTER IDENTIFICATION 1-1. VEHICLE IDENTIFICATION NUMBER (for E) 1-1. FRAME SERIAL NUMBER 1-1. ENGINE SERIAL NUMBER 1-1. MODEL LABEL 1-1. FEATURES 1-2. OIL INDICATOR LIGHT 1-2. AUTO CHOKE SYSTEM 1-3. IGNITION CIRCUIT CUT-OFF SYSTEM 1-3. IMPORTANT INFORMATION 1-4. PREPARATION FOR REMOVAL PROCEDURES 1-4. REPLACEMENT PARTS 1-4. GASKETS, OIL SEALS, AND O-RINGS 1-4. LOCK WASHERS/PLATES AND COTTER PINS 1-5. BEARINGS AND OIL SEALS 1-5. CIRCLIPS 1-5. CHECKING OF CONNECTIONS 1-6. HOW TO USE THE CONVERSION TABLE 1-7. SPECIAL TOOLS 1-8. 1-SCOOTER IDENTIFICATION GEN INFO NOTE: NOTE: YP100000 GENERAL INFORMATION SCOOTER IDENTIFICATION YP100010 VEHICLE IDENTIFICATION NUMBER (for E) The vehicle identification number 1 is stamped into the right side of the frame. The vehicle identification number is used to identify your scooter and may be used to register your scooter with the licensing authority in your country. YP100020 FRAME SERIAL NUMBER (except for E) The frame serial number 1 is stamped into the right side of the frame. EB100030 ENGINE SERIAL NUMBER The engine serial number 1 is stamped into the crankcase. Designs and specifications are subject to change without notice. MODEL LABEL The model label 1 is affixed under the seat. This information will be needed to order spare parts. 1-2 FEATURES GEN INFO Engine stop switch Main switch Oil indicator light Fuse Battery Meter Reset button Ignitor unit C.P.U. Oil indicator light Reset button NOTE: FEATURES OIL INDICATOR LIGHT Function Pulses (travel distance signals) from the speedometer are counted and cause the oil indicator light to come on at 1,000 km for the first time and thereafter every 3,000 km. In this way, this light indicates the time for oil change. Circuit diagram Resetting procedure Travel distance can be reset if the reset button is held down for 2 to 5 seconds with the main switch ON. 1) If the resetting is done while the oil light is on, the oil indicator light goes off for resetting confirmation. 2) If the resetting is done while the oil light is off, the oil indicator light comes on for 1.4 seconds for resetting confirmation. Failure diagnosis 1) Checking oil indicator light for breakage This oil indicator light is kept on for 1.4 seconds immediately after the main switch is turned on, thereby checking the bulb for breakage. 2) In case of meter pulse failure If travel distance signals are not detected during running, the oil indicator light flashes and gives warning of meter signal failure. This circuit may be activated if the engine is accelerated without load with the mainstand put up. Battery tending to discharge. If the starting motor is run with the battery tending to discharge, the oil indicator light may come on (for 1.4 seconds), but this is not abnormal. In this case recharge or replace battery. This light comes on if battery charging becomes poor, thereby causing the engine to run as low as about 200 rpm against 600 rpm or so. 1-3 FEATURES GEN INFO Main switch Fuse Battery Thermo switch Auto-choke Ignitor unit C.P.U. Ignition Main switch Engine stop switch Brakeswitch Fuse Starter relay Relay Ignitor unit Battery Starter motor Start switch Brake light Side stand switch AUTO-CHOKE SYSTEM This system is the parallel connection of the ignitor unit circuit and the thermo switch as shown, detecting the engine temperature, and facilitates the restarting with the warm engine. Circuit diagram Auto-choke operation Engine condition Start with the cold engine Crank with the cold engine Crank with the warm engine Restart with the warm engine Thermo switch OFF OFF ON ON Ignitor unit circuit OFF ON ON O The cold engine Crank with the cold engine Crank with the warm engine Restart with the warm engine Thermo switch OFF OFF ON ON Ignitor unit circuit OFF ON ON O

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